

STONCLAD UF WITH PU PRIMER

Ref # Date

REQUIREMENTS:

Proposed polyurethane screed system where a heavy-duty, non-slip, self-priming, 6 to 9mm industrial floor system is required with no topcoat, exposed to heavy traffic, thermal shock, occasional impact and wet conditions at (project name and location).

SCOPE OF WORK (BOQ):

Apply **Stonclad UF** at 6 to 9mm, as per the engineering requirements, as a heavy-duty floor screed. Apply the appropriate primer and **Stonclad UF** in strict accordance with the manufacturer's product data sheet, finished off with a textured, non-slip or smooth finish as required.

THE STONCLAD HF SYSTEM CONSISTS OF:

	Product	Kit Size	Theoretical Coverage
Primer	PU Primer	10 Litre kit	25 to 30m ² /kit
Primer Aggregate	Stonhard 6225	25kg	2.0kg/m ²
Flooring System	Stonclad UT Base, Stonclad UF Activator, Stonclad UF Aggregate and Stonclad UT Pigment Pack	14 Litre kit	2.33m ² /kit at 6mm 1.55m ² /kit at 9mm

TEMPERATURE:

Do not attempt to install this material unless the application team is fully trained and understands the requirements of working with materials with short application times within the specified temperature range. Substrate and material temperature are to be within 16°C to 30°C.

SUBSTRATE PREPARATION:

Stonclad UF can be applied over properly prepared concrete surfaces which are even and do not require renovation. The substrate must be dry and free of all wax, grease, oils, fats, loose or foreign material and laitance. Laitance and unbonded cement particles must be removed by mechanical methods, i.e. abrasive blasting or scarifying. The surface must show open pores throughout with main aggregate in concrete exposed, and have a coarse sandpaper texture. Retaining slots of 6mm x 6mm must be cut running 75mm parallel to the walls, edges and both sides of joints. If weak, friable substrates exist, it should be removed and repaired with the appropriate Euclid repair material. For recommendations or additional information regarding surface preparation, please consult StonCor Africa's "Surface Preparation Methods" document.

PRIMING:

- Primer is applied utilising the "wet-on-wet" method, using either a squeegee or a steel trowel.
- Pour a bead of primer onto the substrate and work out, being careful not to leave lines. DO NOT BACKROLL!
- Once you have applied approximately 10 minute's worth of **PU Primer**, walk back onto the **PU Primer** wearing spiked shoes and apply the second coat wet-on-wet. Again, use a squeegee or steel trowel.
- In large areas you will need to have sufficient applicators to apply the first coat of **PU Primer** and the second coat of **PU Primer** at the same time.

The Applicator contracts with the Client to apply the coating system strictly in accordance with the specification, and is therefore required to monitor the quality of his own workmanship. Any deviations from the specification are for agreement between the Applicator and the Client. StonCor Africa acts in an advisory capacity only, to provide technical assistance to other parties, and does not inspect nor approve the quality of application and workmanship.

REFER TO THE LATEST PRODUCT DATA SHEETS BEFORE PRICING OR COMMENCING APPLICATION, FOR ADDITIONAL INFORMATION AND CAUTIONS CONCERNING PRODUCT USAGE.

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- While still wet, blind the primer to rejection with **Stonhard 6225** aggregate.
- NOTE: Remember not to backroll the **PU Primer**. Backrolling will pull the material out of voids and pinholes.

PRIMER INSPECTION:

- Porous surfaces are known to “outgas” during the primer application and can be detected as blowholes or bubbles in the opaque primer.
- These need to be filled level with the surface using **Dural 30/35NS** Quickset Paste prior to overlaying with the coating system.

CURING AND OVERCOATING:

- Overcoating times must be strictly adhered to.
- If overcoating times are exceeded, grinding and/or re-priming of the area may be required. Consult with StonCor Africa.
- It is the applicator’s responsibility to ensure that the surface is free of contaminants.

MIXING:

Mixing stations must be set up to deliver a kit of material to the applicators every 3 minutes. A well displayed clock is necessary to ensure consistent supply and mixing times. Remove all lids from resin components and open pigment packs and aggregate bags. Two 25 litre clean dry mixing drums must be available. Spiral impellers fitted to a high torque, variable speed 600 rpm mixer should be used for thorough mixing.

Empty the entire contents of the part B and part A components into the 25 litre container. Mix mechanically for 30 seconds, then add the pigment pack and continue mixing for a further 30 seconds. Pour in the **Stonclad UF** aggregate and mix for another 90 seconds. Immediately send the mixed material to the application floor area and within 30 seconds start another mix in the second 25 litre container. Every 3 minutes a new batch should be made.

APPLICATION:

- The use of screeding rails is recommended during application to ensure even spread and levelling is achieved.
- Divide the floor into panels not greater than 5m wide. This will ensure that fresh product is applied onto the wet edge of the previous kit.
- Apply one kit of **Stonclad UF** by pouring the mixture in a line onto the floor and raking out using a 15mm notched trowel, or screeding rails with a straight edge, spreading evenly at specified thickness. This application should not take longer than 2 minutes.
- Level out the material to an even finish by floating with a flat plastic trowel.
- If a less textured finish is required, lightly roll the trowelled surface with a loop roller. This process is carried out immediately behind the applicator trowelling the material level, whilst still wet and fresh.
- Do not re-roll material after 6 minutes of application.
- Allow to cure for 12 hours at 25°C before re-cutting joints and sealing.

COLOUR UNIFORMITY:

Erratic periods of mixing and variable times of solvent rolling will lead to an uneven colour and non-uniform appearance. The use of a well displayed clock and fully trained staff is essential.

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CURING:

If temperatures are between 16°C to 30°C, the flooring system can be exposed to light traffic after 24 hours. Excessive traffic, aqueous cleaning and exposure to aggressive chemicals should only take place after 4 to 5 days, when full cure has been achieved.

JOINTS:

Remove nails and re-cut joints as to reflect the substrate joints. Install suitable joint sealant or joint filler as required by the specification.

NOTE:

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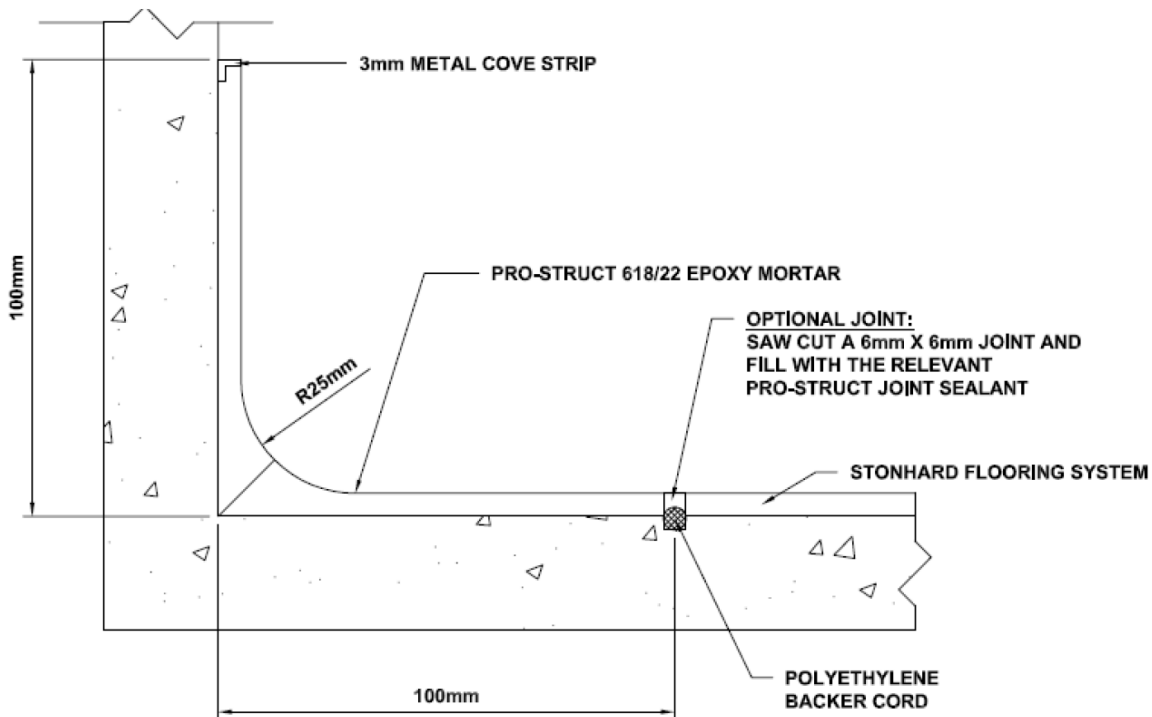
REFERENCE SAMPLE:

A trial reference sample should be installed by the applicator prior to start of the contract to verify correct coverages, workmanship, appearance, colour and texture.

ARCHITECT DETAIL:

- Coving
- Joints

COVING:



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APPLICATION PROCEDURE FOR EPOXY MORTAR COVERED SKIRTINGS:

- Epoxy mortar coved skirtings shall be installed prior to the installation of the flooring system.
- Install the metal cove strip to the wall to the desired height using contact adhesive, taking care to mask above the cove strip for neatness.
- Prime the prepared plastered / concrete surfaces with **Dural 618R** at a theoretical coverage of 15 linear metres x 200mm wide per 1 litre kit and broadcast **Stonhard 6222** aggregate into the wet resin. Allow to cure for 6 to 8 hours at 25°C.
- Mix the 1 litre kits of base and activator of **Dural 618/22** for 2 minutes using a JB blender. Add the 6kg bag of **Stonhard 622** aggregate and mix for a further 2 minutes. The yield of this kit is 3.64 litres. Using a steel trowel, apply **Dural 618/22** mortar to the primed concrete and plastered surfaces to a theoretical spreading rate of 3.6 linear metres for a 100mm x 100mm x 25mm radius.
- Form the cove to the desired radius using a suitable coving trowel and allow to cure for 18 to 24 hours at 25°C.
- Abrade the vertical surface of the cove to remove surface imperfections.
- Overcoat the coving with the proposed flooring sealer.

Technical Approval: _____

Date: _____

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